

FIG. 1

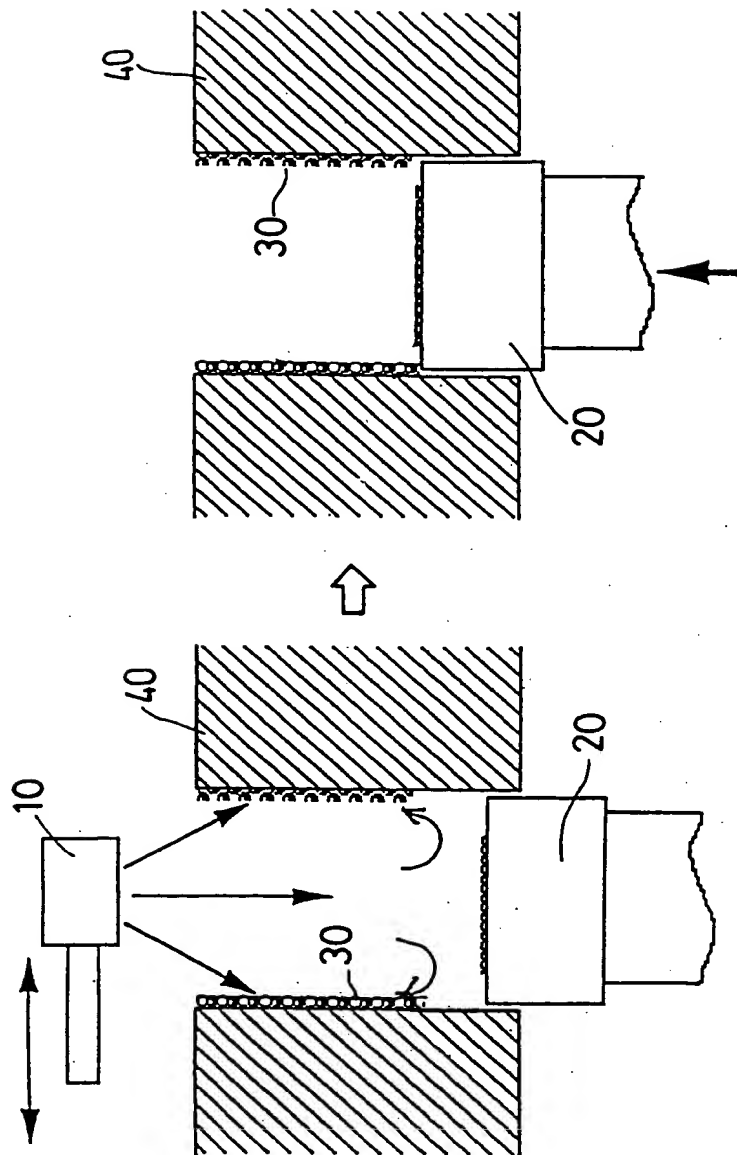
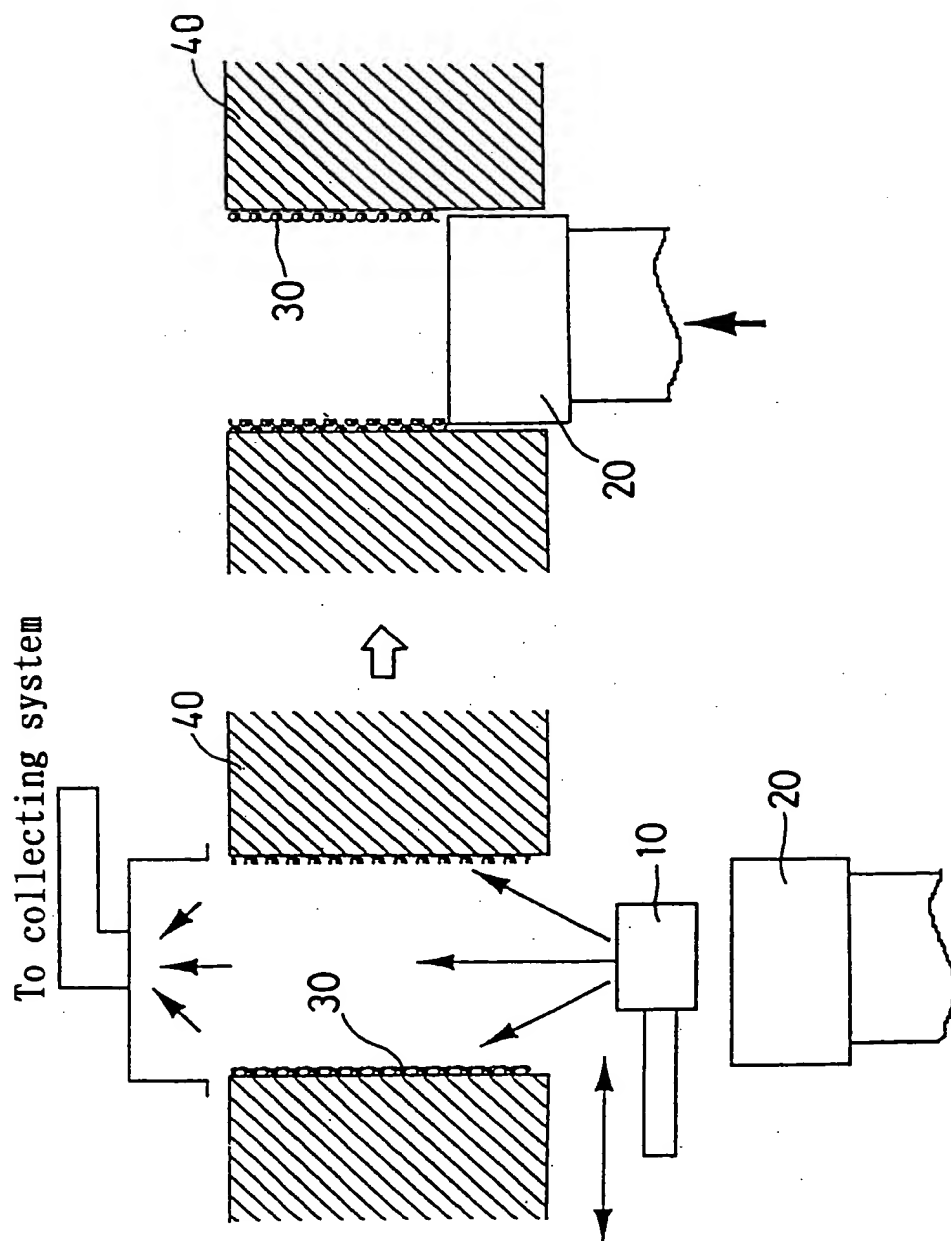
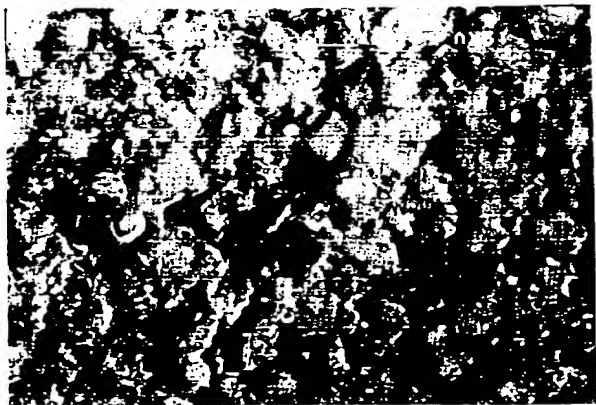


FIG. 2



TOP SECRET 62222650

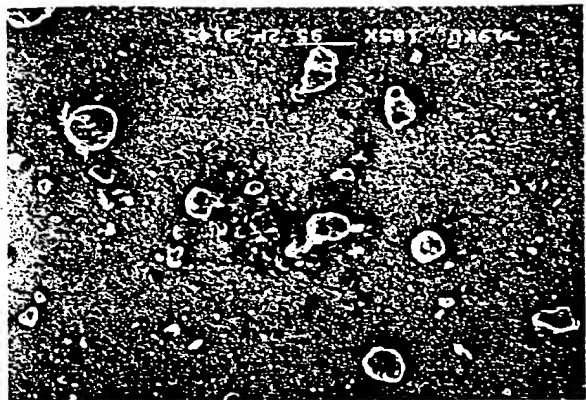
FIG. 3



No. 1



No. 4



No. 5

FIG. 4

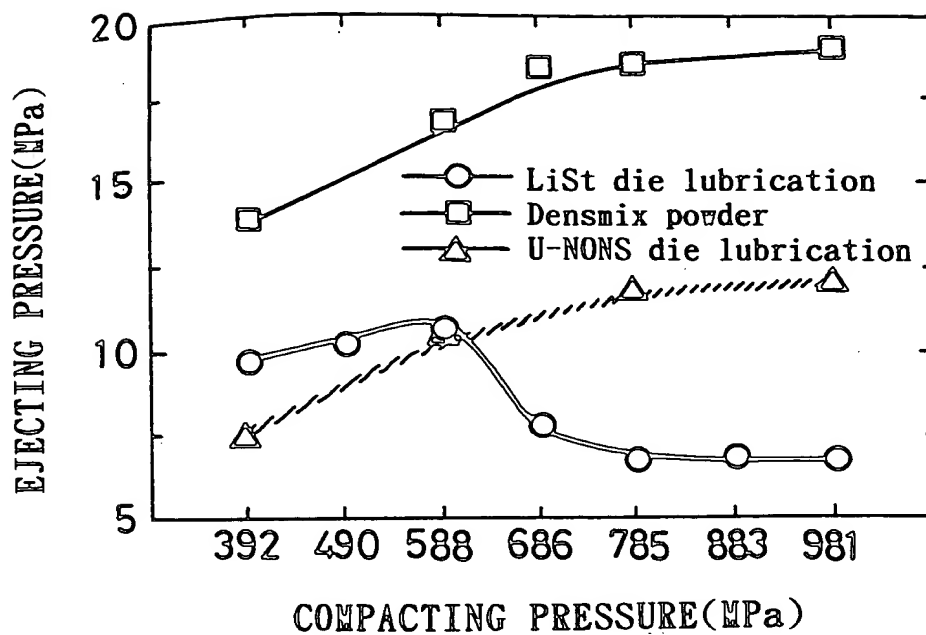
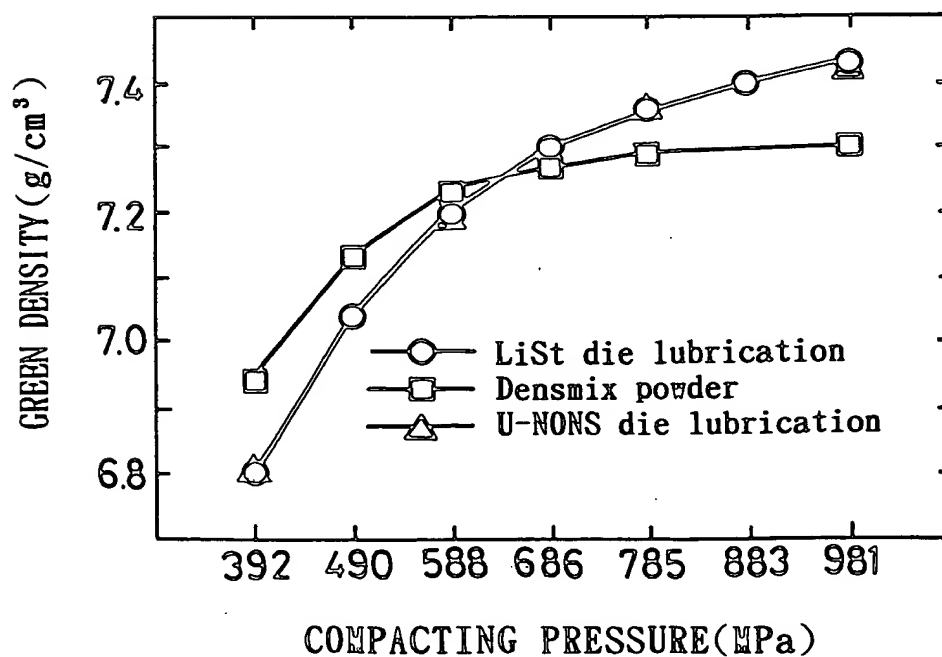
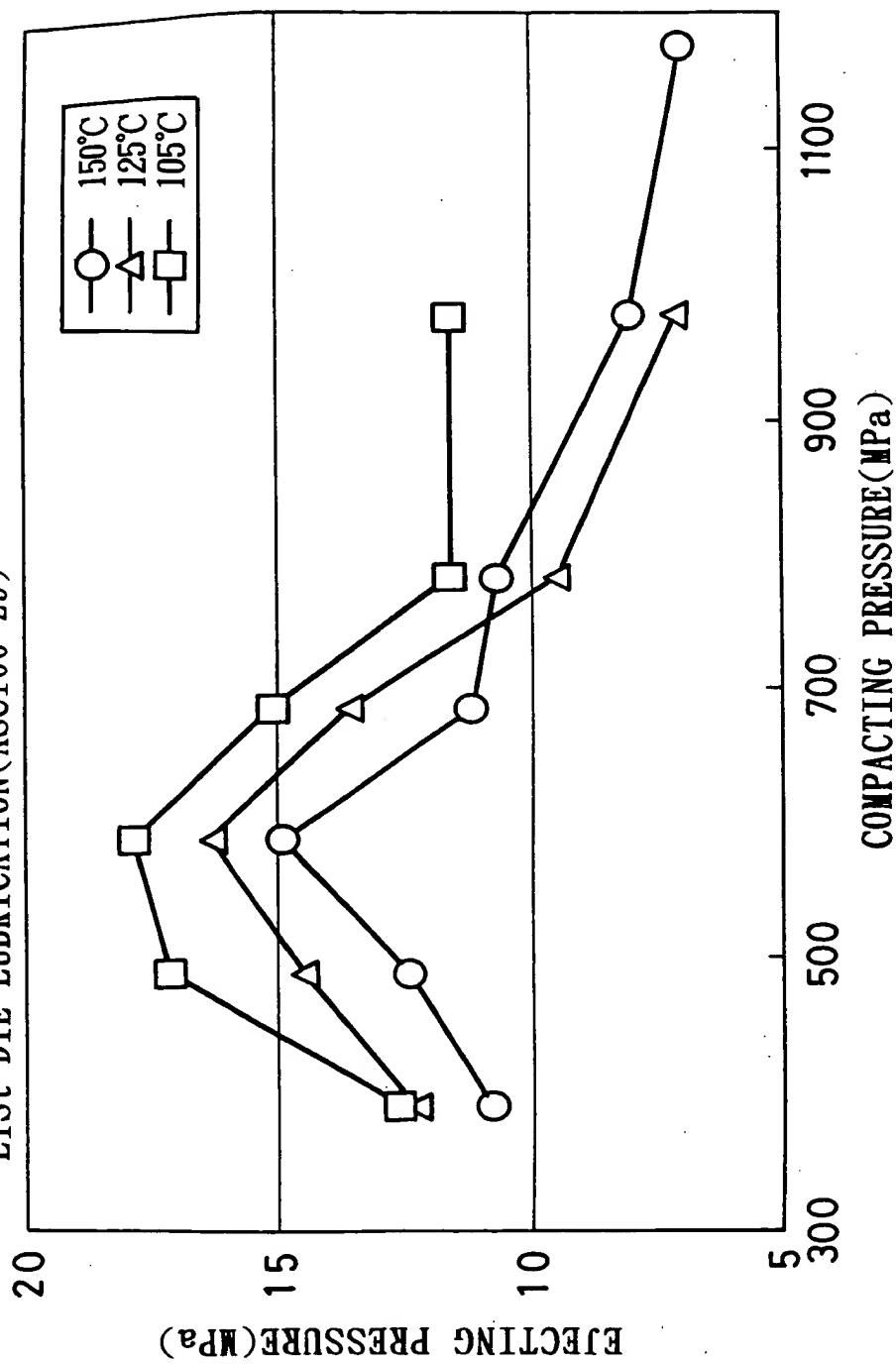


FIG. 5

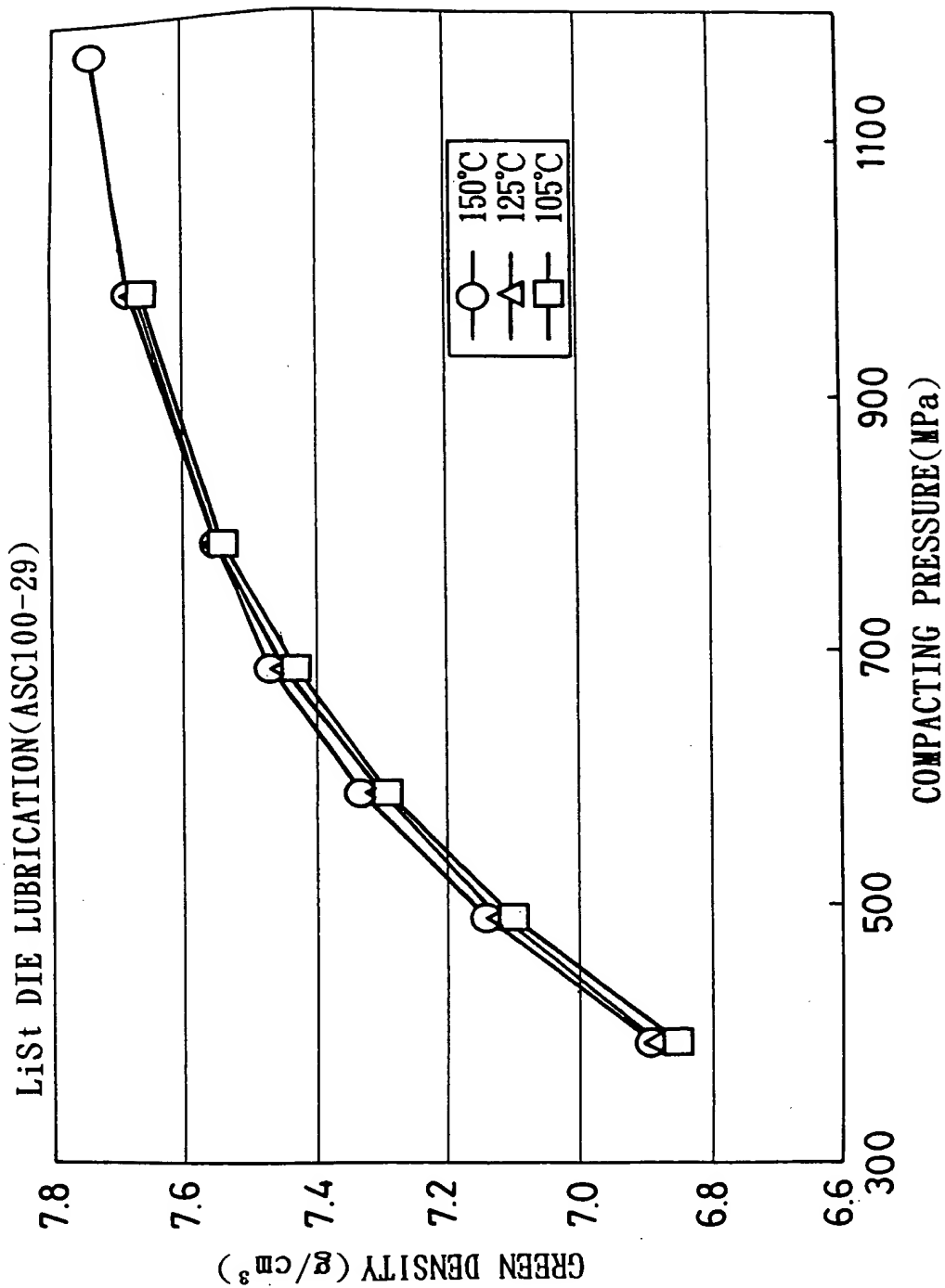


# FIG. 6

LiSt DIE LUBRICATION(ASC100-29)

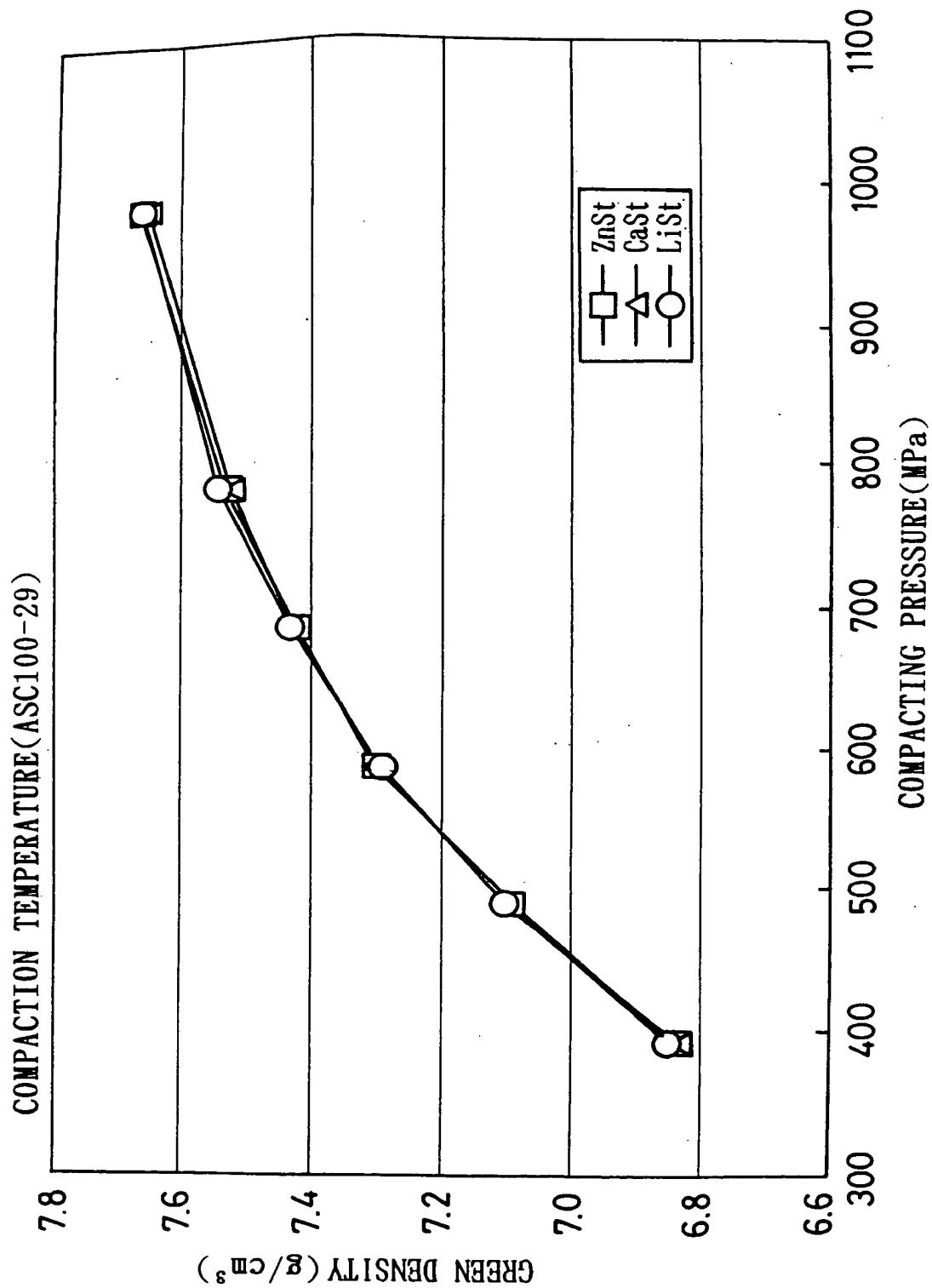


# FIG. 7





# FIG. 9





# FIG. 10

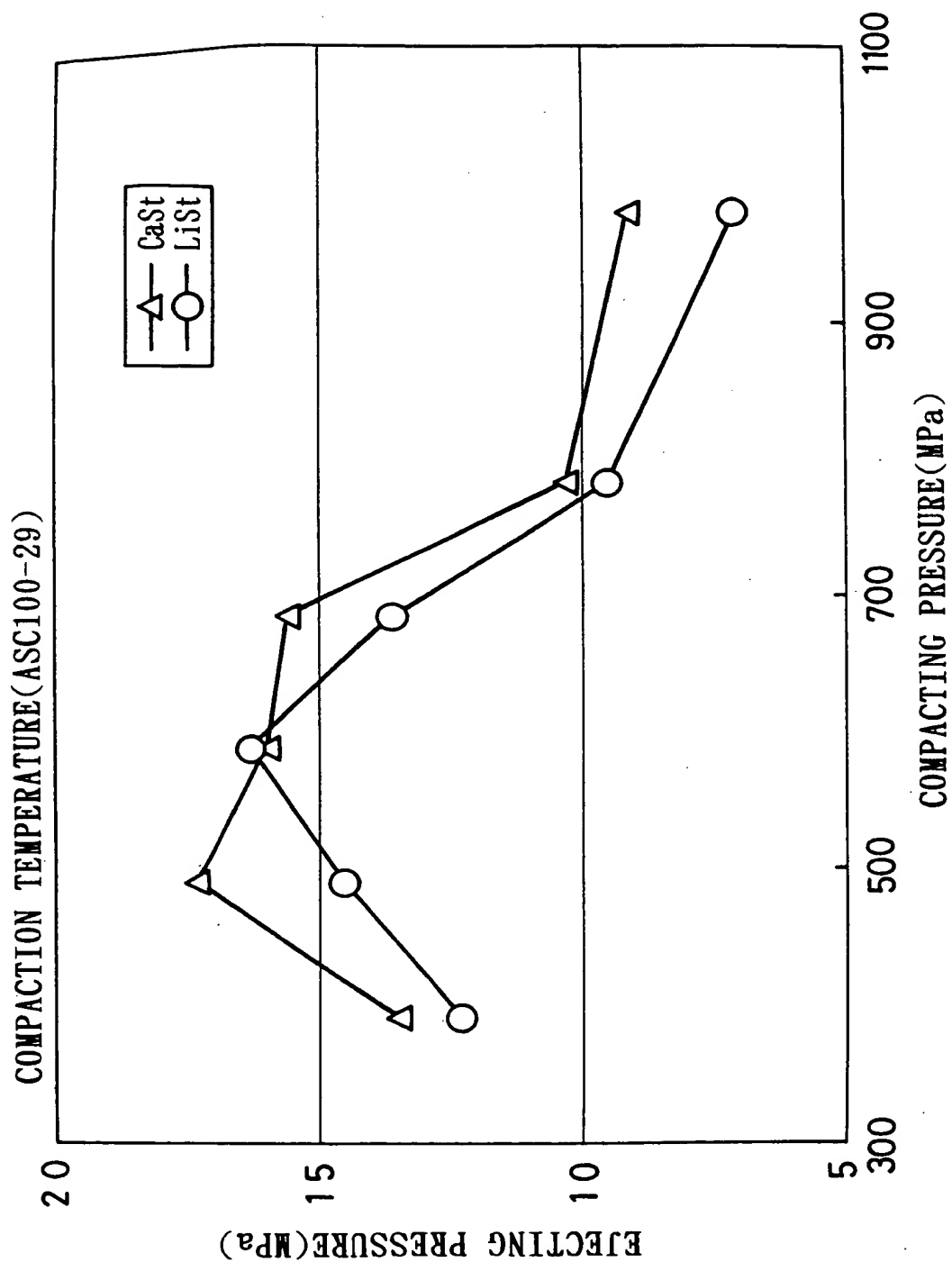


FIG. 11

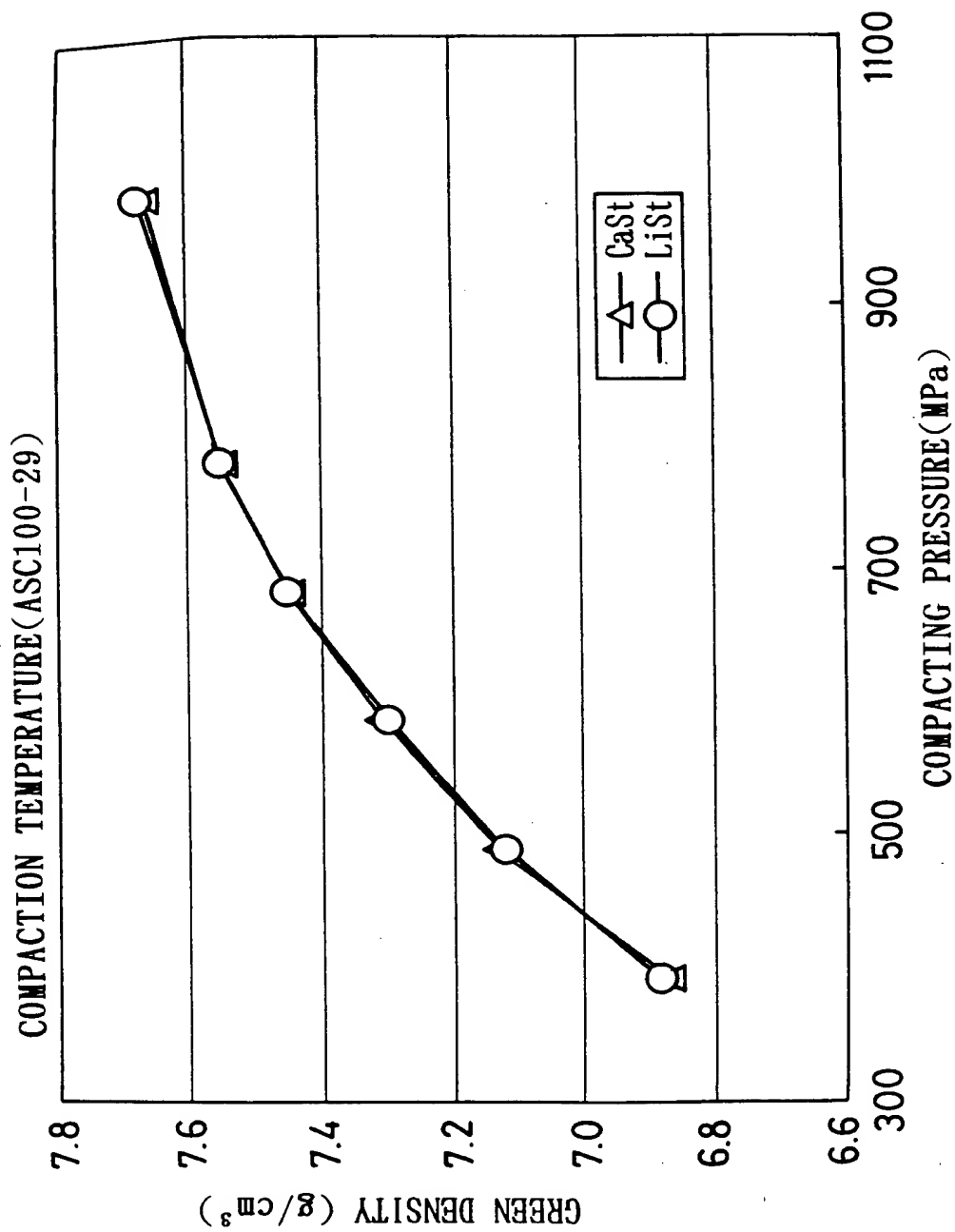


FIG. 12

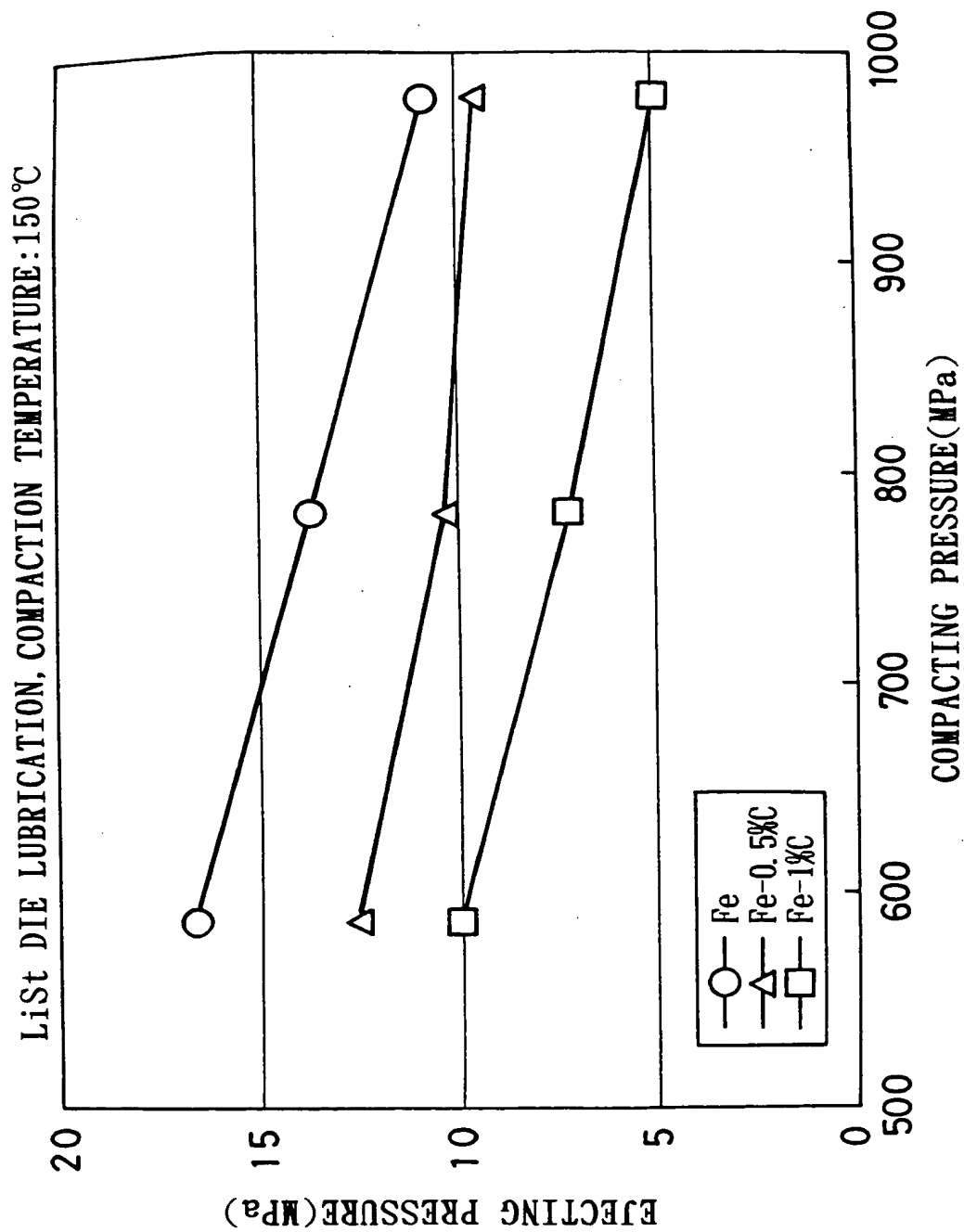
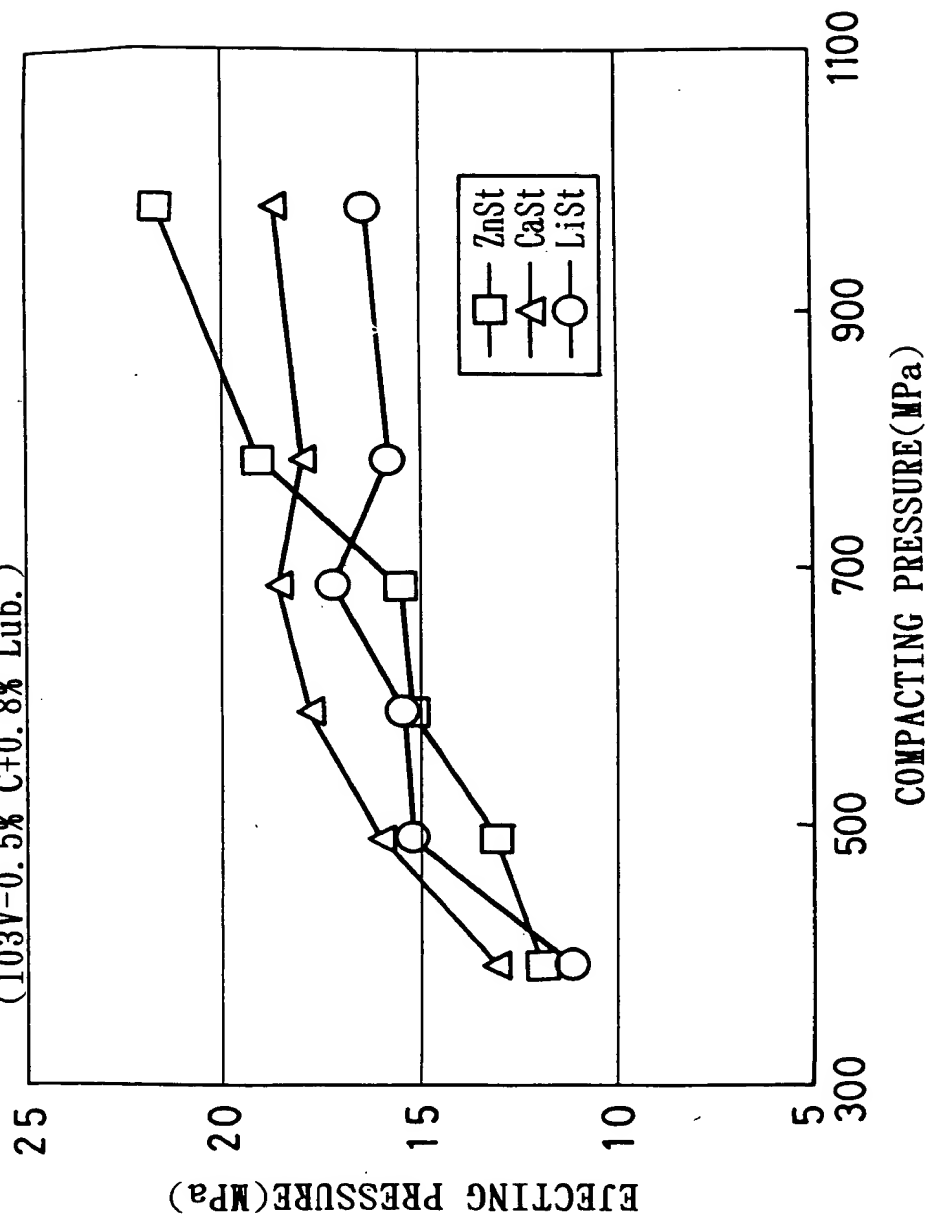




FIG. 14

COMPACTION TEMPERATURE : ROOM TEMPERATURE  
(103V-0.5% C+0.8% Lub.)



# FIG. 15

COMPACTION TEMPERATURE : ROOM TEMPERATURE  
(103V-0.5% C+0.8% Lub.)

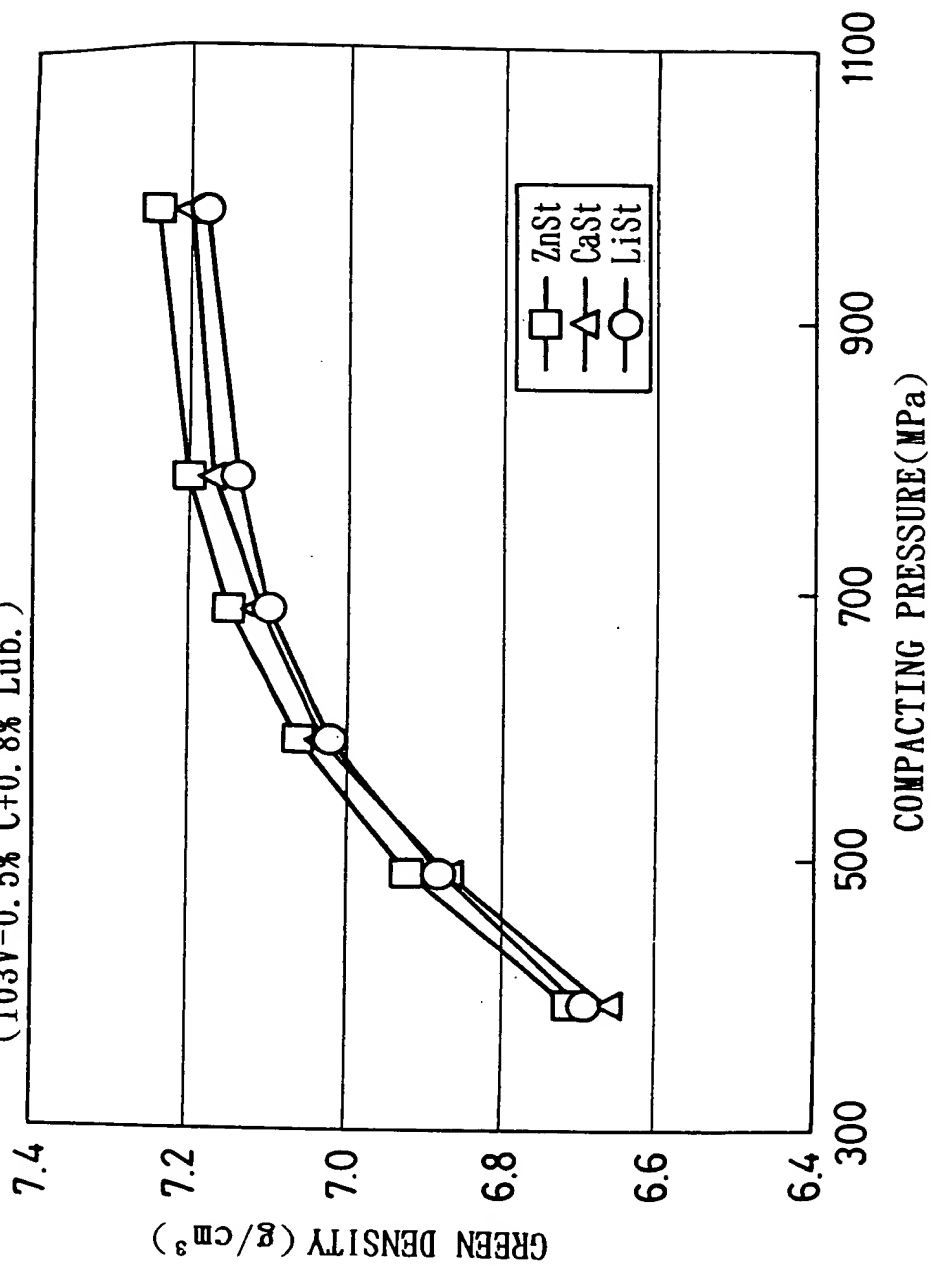
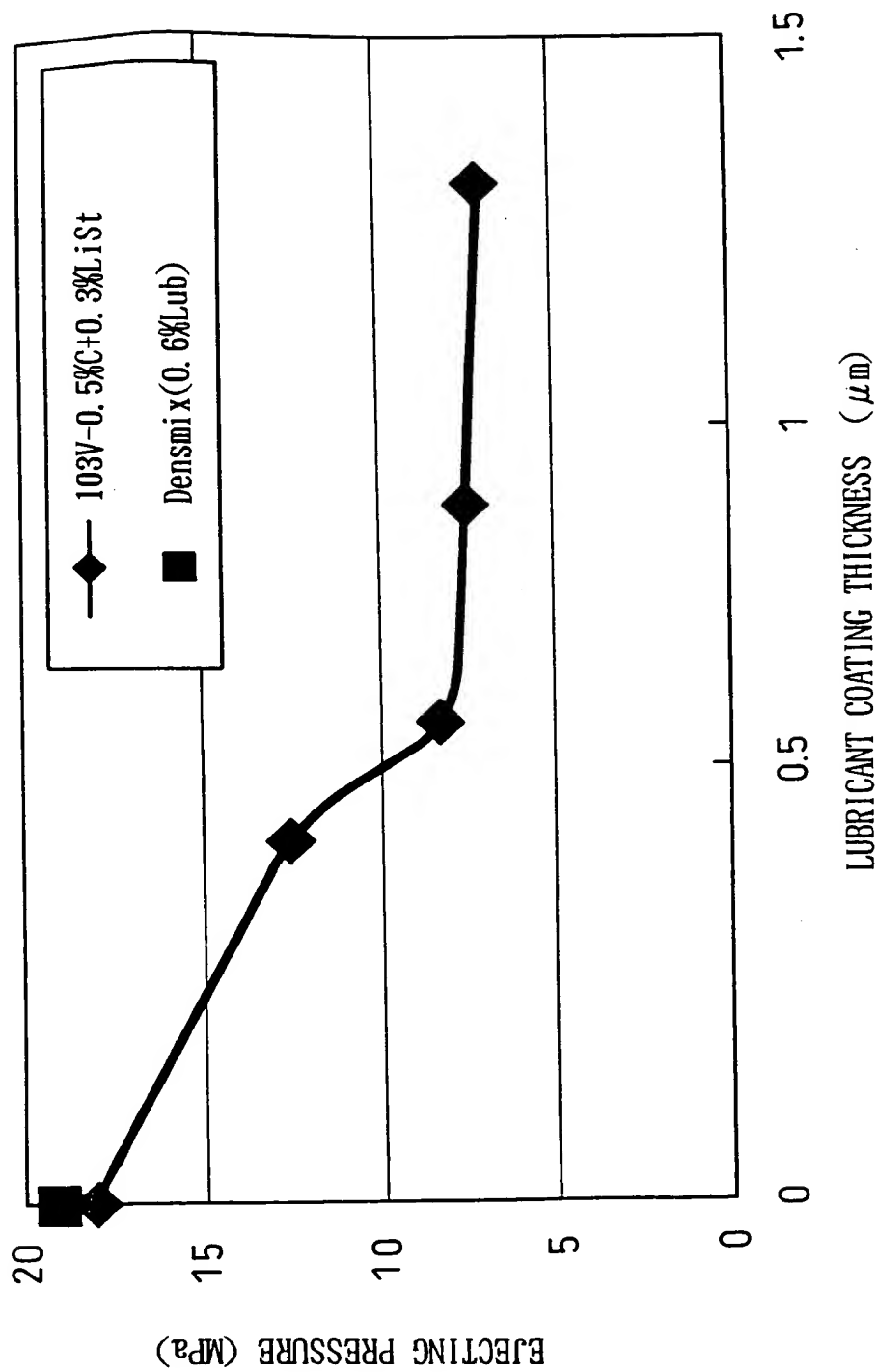




FIG. 17

RELATIONSHIP BETWEEN LUBRICANT COATING THICKNESS  
AND EJECTING PRESSURE (150°C, 784MPa)





# FIG. 18

LiSt DIE LUBRICATION, COMPACTION TEMPERATURE: 150°C

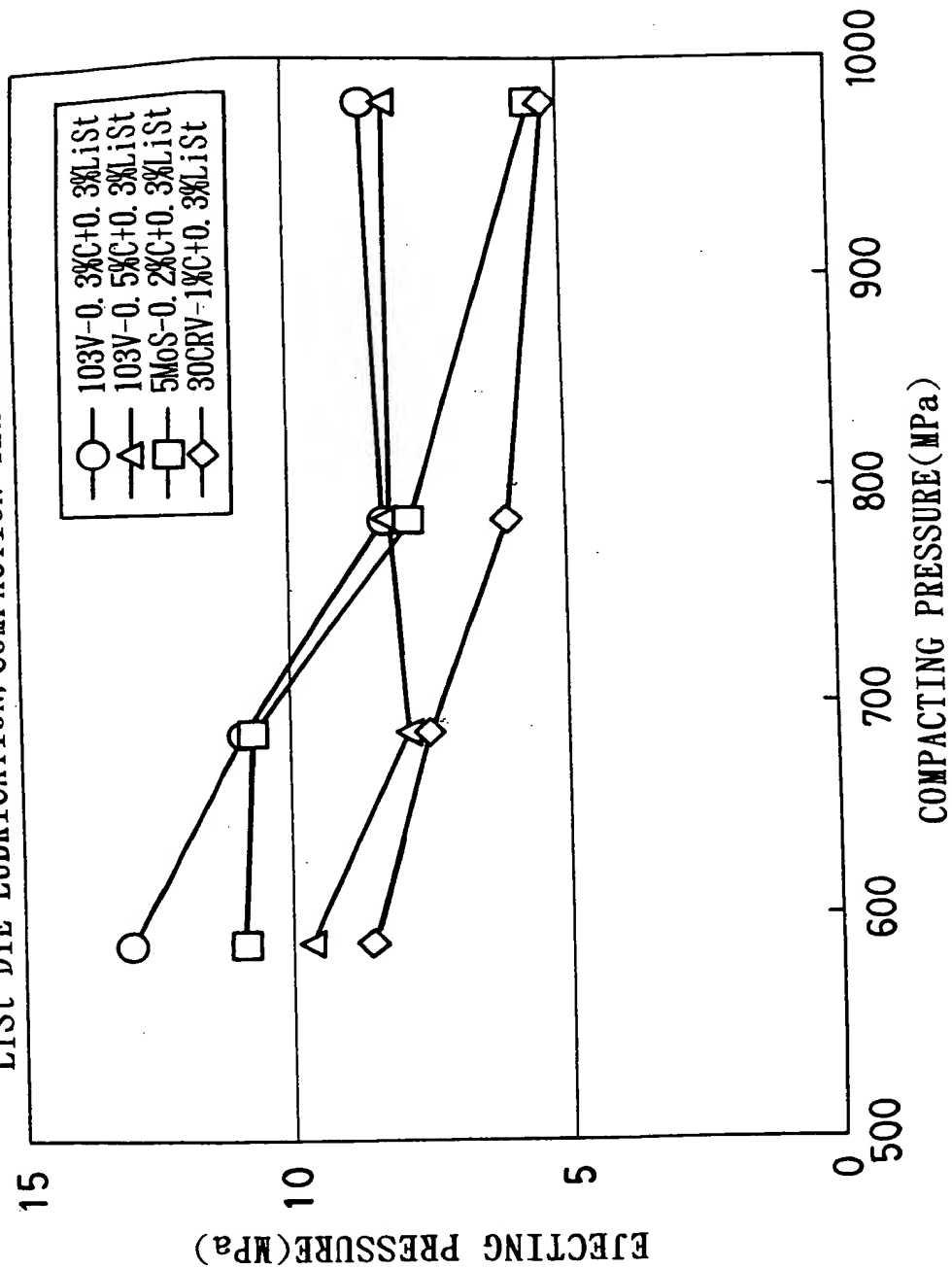




FIG. 20

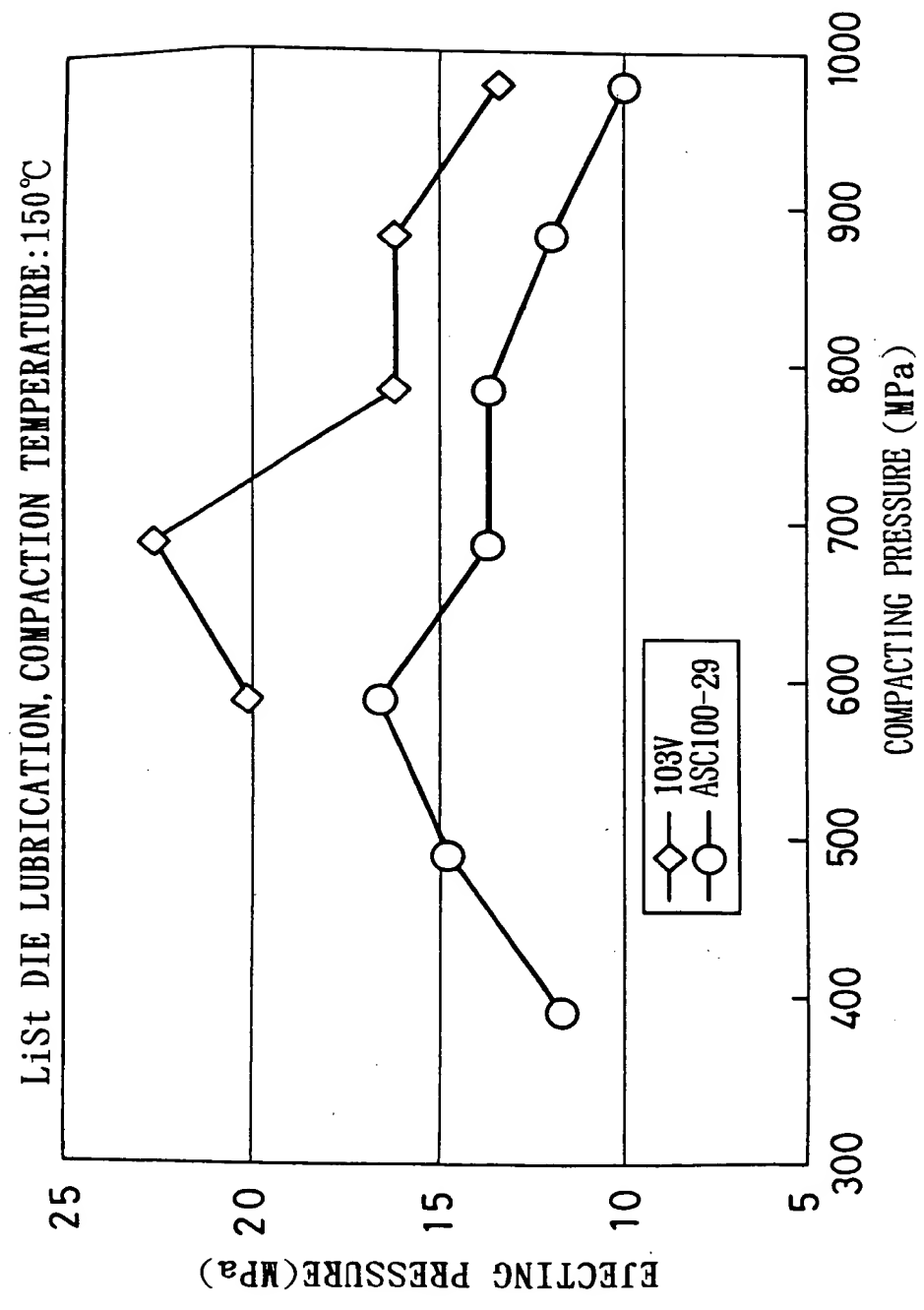


FIG. 21

